



Convenient synthesis of *t*-butyl *Z*-3-substituted glycidates under conditions of phase-transfer catalysis

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Abstract—Reactions of mixtures of *t*-butyl *E*- and *Z*-3-substituted glycidates **1a–h** with 50% aq. sodium hydroxide and a catalyst, benzyltriethylammonium chloride, TEBAc in dichloromethane (phase-transfer catalysis, PTC) led to preferential hydrolysis of the *E*-isomers to afford pure (90–98%) *t*-butyl *Z*-3-substituted glycidates **1a–i** in good yields; PTC cleavage of glycidates additionally substituted at C-2, **1g** or C-3, **1h,i** suggests that an aryl group in the *Z* isomers hampers attack of HO[−] on the carbonyl carbon atom. As described in the literature, the diastereoselective PTC synthesis of *Z*-3-substituted glycidates and glycidonitriles consists of fast hydrolysis of *E* isomers present in mixtures with *Z* ones. © 2003 Elsevier Science Ltd. All rights reserved.

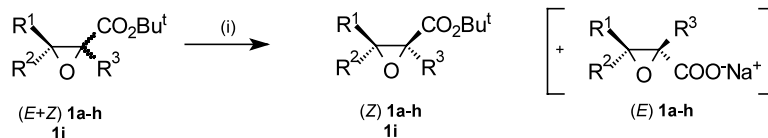
Esters of glycidic acid are usually prepared by base-promoted reaction of esters of α -halogeno acids with carbonyl compounds (Darzens condensation).¹ A variety of base–solvent systems have been applied for this purpose, including alkali metal hydroxides or carbonates in the presence of a quaternary ammonium salt or a crown ether as a catalyst² (phase-transfer catalysis, PTC³). Methyl or ethyl chloroacetate are cleaved by alkali metal hydroxides; therefore, Darzens condensations with these esters are carried out in the presence of powdered potassium carbonate and a phase-transfer catalyst⁴ (solid–liquid variant of PTC). On the other hand, Darzens condensations with *t*-butyl chloroacetate can be performed with alkali metal hydroxides and a PT catalyst.⁵ Irrespective of the PTC conditions, these processes are usually restricted to aromatic aldehydes and produce mixtures of *Z*- and *E*-3-arylglycidates. Recently, diastereoselective Darzens condensations of α -chloroesters, amides and nitriles with aromatic aldehydes, carried out in the presence of powdered potassium hydroxide and tetrahexylammonium bromide (THAB) as a catalyst in THF or diethyl ether, which led to formation of *Z*-glycidic acid derivatives, have been described.⁶ We wish to report that, in fact, this process consists of the formation of mixtures of *E* and *Z* isomers of the products, the first of which hydrolyses at a relatively high rate.

When we carried out the condensation of *t*-butyl chloroacetate with benzaldehyde in the presence of 50% aq. sodium hydroxide and benzyltriethylammonium chloride (TEBAc) as a catalyst in dichloromethane at 10–15°C for 1 h, the formation of white solid product was noticed. This material was isolated and identified (¹H NMR, transformation into phenylacetaldehyde⁷) as the slightly impure sodium salt of *E*-3-phenylglycidic acid. The experiment described above indicates that *t*-butyl 3-phenylglycidate **1a** is prone to basic hydrolysis, to some extent. The organic products from the reaction were conventionally worked-up and distilled to afford *t*-butyl-3-phenylglycidate **1a**, *E/Z* ca. 0.25 (yield 65%).

This observation prompted us to investigate hydrolysis of a mixture of *t*-butyl *E*- and *Z*-3-phenylglycidate **1a** under PTC conditions. Stirring such a mixture (*E/Z* ca. 0.25) with 50% aq. sodium hydroxide and TEBAc as a catalyst, in dichloromethane at 10–15°C, indicated that the *E* isomer is cleaved at a much higher rate than the *Z* isomer. After ca. 6 h, the crude mixture contained $\geq 97\%$ of the *Z* isomer which, after isolation and distillation, was obtained in a yield of 84%^{8,9} (with $>0.5\%$ of the *E* isomer and 2.5% of impurities determined by GC) (Table 1, entry 1). Without the catalyst, not less than ca. 80% of ester **1a** of practically the same *E/Z* ratio was recovered. To determine the scope of this reaction, mixtures of *Z* and *E* isomers of *t*-butyl glycidates substituted at C-3 with aryl **1b–d**, heteroaryl, **1e** or cyclohexyl, **1f** groups were hydrolysed under the same PTC conditions, to afford *Z* isomers **1b–f** of high purity and in good yield⁹ (Table 1, entries 2–6). Simi-

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Table 1. Hydrolysis of glycidates **1a–j** under conditions of PTC. *Reagents and conditions:* (i) 50% aq. NaOH, cat. TEBAC, CH₂Cl₂, 10–15°C, 5–6 h

Entry	1	R ¹	R ²	R ³	E/Z in starting 1 ^a	Z-1	
						Yield (%)	Purity (%) ^a
1 ^b	a	Ph	H	H	0.25	84	98
2	b	2-FC ₆ H ₄	H	H	0.40	78	97
3	c	2-MeC ₆ H ₄	H	H	0.21	75	97
4	d	4-ClC ₆ H ₄	H	H	0.32	66	98
5	e	3-C ₄ H ₃ S	H	H	2.95	70	90 ^c
6	f	<i>c</i> -C ₆ H ₁₁	H	H	0.93	68	93 ^c
7	g	Ph	H	Me	0.56	86	95
8	h	Ph	Me	H	0.40	60	95
9	i	Ph	Ph	H	–	50 ^d	92 ^d

^a Determined by GC.^b *i*-Propyl 3-phenylglycidate (**1j**, *E/Z* ≈ 0.69) gives after 0.5h **Z-1a** in yield of 51% (purity 95%).^c 5% of isomer *E*.^d Recovered ester **1g**.

larly, mixtures of *E*- and *Z*-3-phenylglycidates substituted with a methyl group at C-2, **1g** or C-3, **1h** gave *Z* isomers (Table 1, entries 7 and 8). In accordance with expectation, the *E* isomer of *i*-propyl 3-phenylglycidate **1j** was cleaved much faster than the analogous *t*-butyl ester **1a** (Table 1, entry 1). *t*-Butyl *Z*-3-aryl glycidates can be prepared by this two-step procedure in higher yield than by previously described methodology.⁶

When we repeated the reaction of *t*-butyl chloroacetate with benzaldehyde under the conditions described,^{6,10} samples taken after 2 h and analysed by GC showed the presence of both isomers of **1a** (*E/Z* ≈ 0.41); the *E* isomer was removed when a second portion of powdered potassium hydroxide was added and the reaction was carried out for 22 h.

Reaction of chloroacetonitrile with benzaldehyde carried out under the same conditions,^{6,10} gave after 8 h a mixture of *E*- and *Z*-3-phenylglycidonitrile (*E/Z* ≈ 1.32), but after 100 h only the *Z* isomer was detected by GC. So, the diastereoselective⁶ Darzens condensations leading to esters and nitriles of *Z* glycidic acids are actually based on selective hydrolysis of the *E* isomers of *E/Z* mixtures.

The literature indicates that cleavage of esters carried out in a two-phase system can be accelerated by a PT catalyst. Thus dimethyl adipate hydrolyses exothermically in the presence of 50% aq. sodium hydroxide and a Q⁺X[–] catalyst while no reaction occurs without the catalyst. On the other hand, hydrolysis of methyl tetradecanoate is arrested after ca. 35% of reaction. In the latter case, the Q⁺ ion associates with the long chain carboxylate anion rather than with HO[–], hampering extraction of Q⁺OH[–] into the organic phase, and the catalytic process is arrested.¹¹ Typical liquid–liquid

PTC systems (conc. aq. sodium hydroxide and a catalyst, Aliquat 336) are not suitable for hydrolysis of alkyl mesitoates while they are efficiently cleaved by powdered potassium hydroxide with the same catalyst.¹² Thorough investigations indicate that PTC hydrolysis of esters carried out in the presence of 50% aq. sodium hydroxide depends on their structure, type of solvent and catalyst used.¹³ Even *t*-butyl benzoate is cleaved by means of 60% aq. potassium hydroxide under conditions of triphase catalysis in high yield.¹⁴

Hydroxide anion associated with Q⁺ is inefficiently transferred from water into an organic phase, particularly when more lipophilic anions like Cl[–] or Br[–] are present. This is the case in the reactions studied; chloride anion is introduced by the TEBAC catalyst. Furthermore, phenylglycidate anions produced during the reaction form ion pairs with Q⁺ which also seem to be lipophilic. Thus, interfacial mechanisms of ester hydrolysis cannot be discarded though results obtained without the TEBAC catalyst are in favour of a reaction via Q⁺OH[–] extracted into the organic phase.

Our investigations open the question as to why *E* isomers of glycidates and glycidonitriles are more easily hydrolysed than *Z* ones. The results described above, as well as the rather slow rate of cleavage of 3,3-diphenyl substituted glycidate **1i** (Table 1, entry 9) suggest that the aryl groups in *Z* isomers hampers attack by hydroxide on the carbonyl carbon of the *t*-butoxycarbonyl or the cyano group.¹⁵ Further work aimed at an explanation of the experimental data is in progress.

Nevertheless, our paper reports a simple and efficient method for preparation of *t*-butyl *Z*-3-aryl glycidates which are useful substrates in organic synthesis.¹⁶

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- Procedure: *t*-butyl 3-phenylglycidates **1a**, *E/Z* ca. 0.25 (1.15 g, 5.2 mmol), 50% aq. sodium hydroxide (4 mL), TEBAC (0.05 g, 0.22 mmol) and CH₂Cl₂ (4 mL) were vigorously stirred at 10–15°C for 6 h. The mixture was diluted with water, the phases were separated, the aqueous phase was extracted with CH₂Cl₂ (2×10 mL), the combined organic extracts were washed with water, dried (MgSO₄), the solvent was evaporated, and the residue was distilled in a Kugelrohr apparatus (bath temperature 120°C/0.6 Torr) to give *t*-butyl Z-3-phenylglycidate **1a** (0.75 g, yield 84%, based on the amount of Z isomer in the substrate) of purity ≥97% (GC). ¹H NMR (400 MHz, CDCl₃): δ 7.41–7.26 (m, 5H, ArH), 4.22 (d, *J*=4.8 Hz, 1H, HCCO₂Bu-*t*), 3.71 (d, *J*=4.8 Hz, 1H, HCPH), 1.17 (s, 9H, *t*-Bu). Characterisation data for compounds **1b–g**: ¹H NMR spectra were measured at 400 MHz, ¹³C NMR spectra at 100 MHz in CDCl₃ solution, chemical shifts (δ) are given in ppm relative to TMS and coupling constant (*J*) in Hz. All distillations were carried out in a Kugelrohr apparatus. *t*-Butyl Z-3-(2-fluoro)phenylglycidate **1b**: bp 89–94°C/0.4 Torr; ¹H NMR: 1.19 [s, 9H, C(CH₃)₃], 3.69 (d, *J*=4.7, 1H, CHCO₂Bu'), 4.16 (d, *J*=4.7, 1H, CHPh), 7.0–7.6 (m, 4H, ArH); ¹³C NMR: 27.42, 52.56, 55.05, 82.20, 114.46 (d, *J*=20.0), 120.78 (d, *J*=13.4), 123.39 (d, *J*=3.5), 128.76 (d, *J*=3.5), 129.63 (d, *J*=8.3), 161.00 (d, *J*=246), 165.37; anal. calcd for C₁₃H₁₆O₃F C, 65.55, H, 6.30; found C, 65.11, H, 6.39%; *t*-butyl Z-3-(2-methyl)phenylglycidate **1c**: bp 109–110°C/0.8 Torr; ¹H NMR: 1.11 [s, 9H, C(CH₃)₃], 2.34 (s, 3H, CH₃), 3.77 (d, *J*=4.3, 1H, CHCO₂Bu'), 4.20 (d, *J*=4.3, 1H, CHPh), 7.0–7.5 (m, 4H, ArH); *t*-butyl Z-3-(4-chloro)phenylglycidate **1d**: bp 130°C/0.6 Torr; mp 55–58°C (MeOH); ¹H NMR: 1.17 [s, 9H, C(CH₃)₃], 3.82 (d, *J*=4.6, 1H, CHCO₂Bu'), 4.32 (d, *J*=4.6, 1H, CHPh), 7.2–7.6 (m, 4H, ArH); *t*-butyl Z-3-(3-thiophenyl)glycidate **1e**: column chromatography, hexane:AcOEt 50:1; ¹H NMR: 1.26 [s, 9H, C(CH₃)₃], 3.69 (d, *J*=4.4, 1H, CHCO₂Bu'), 4.21 (dd, *J*=4.4, *J*=0.4, 1H, ArCH), 7.11 (dd, *J*=5.0, *J*=1.2, 1H, ArH), 7.26 (dd, *J*=5.0, *J*=2.8, 1H, ArH), 7.33 (m, 1H, ArH); *t*-butyl Z-3-cyclohexylglycidate **1f**: bp 140°C/10 Torr; ¹H NMR: 1.1–1.9 (m, 11H, *c*-hexyl), 1.45 [s, 9H, C(CH₃)₃], 2.79 (dd, *J*=9.2, *J*=4.6, 1H, *c*-hexyl-CH), 3.37 (d, *J*=4.6, 1H, CHCO₂Bu'); ¹³C NMR: 25.1, 27.9, 28.6, 30.4, 36.1, 53.1, 61.3, 82.1 167.3; *t*-butyl Z-2-methyl-3-phenylglycidate **1g**: bp 100–104°C/0.8 Torr; ¹H NMR: 1.12 [s, 9H, C(CH₃)₃], 1.68 (s, 3H, CH₃), 3.97 (s, 1H, CHPh), 7.2–7.4 (m, 5H, ArH); *t*-butyl Z-3-methyl-3-phenylglycidate **1h**: bp 130°C/0.6 Torr; ¹H NMR: 1.11 [s, 9H, C(CH₃)₃], 1.71 (s, 3H, CH₃), 3.55 (s, 1H, CHCO₂Bu'), 7.24–7.42 (m, 5H, ArH); *t*-butyl 3,3-diphenylglycidate **1i**: bp 140°C; mp 59–61°C (MeOH), ¹H NMR: 1.20 [s, 9H, C(CH₃)₃], 3.88 (s, 1H, CHCO₂Bu'), 7.3–7.5 (m, 10H, ArH); *i*-propyl Z-3-phenylglycidate **1j**, ¹H NMR 0.98 [d, *J*=6.8, 3H, CH(CH₃)(CH₃)], 0.99 [d, *J*=6.8, 3H, CH(CH₃)(CH₃)], 3.79 (d, *J*=4.6 Hz, 1H, HCPH), 4.25 (d, *J*=4.6 Hz, 1H, HCCO₂Pr-*i*), 4.85 [qq, 1H, *J*=6.8, *J*=6.8, CH(CH₃)₂], 7.2–7.5 (m, 5H, ArH).
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